

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



RBE350A94-5201-20
Job Sheet 180184



Part No: RBE350A94-5201-20

Job Qty: 20 ea

Part Name: Cartridge, Dummy, Fuel



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-5201-20 Rev 1A IPP Rev A 17.12.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		7/30/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	20 pcs		7/30/18	0.00	5.00	MORI SL-154		
120	QC	20 pcs		7/30/18	0.00	0.00	QC2 Machining-4		
130	QC	20 pcs		7/30/18	0.00	0.00	QC8 Machining-4		
150	Outsource	20 pcs		7/30/18			GRO002-VC		
160	Packaging	20 pcs		7/30/18	0.00	0.00	Packaging2		
170	QC	20 pcs		7/30/18	0.00	0.00	QC6		
180	Packaging	20 pcs		7/30/18	0.00	0.00	Packaging3-1		
190	QC21-SA	20 Ea		7/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB733 FOLIO REV: _____ DWG REV: _____ 2-Debur
 Descriptions: 130 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 150 - Issue P/O to ATG : PO 041084 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	5.8000 ft (.29 ea)	90-Start up Operation	5066319

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	6	57	0

Part Specifications

Specifications could not be found.



Container No: S111733



Part: RBE350A94-5201-20

Job No: 180184

Serial No/Batch: S111733

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 09/20/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

9/18 3:30 PM dart.logan.david

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

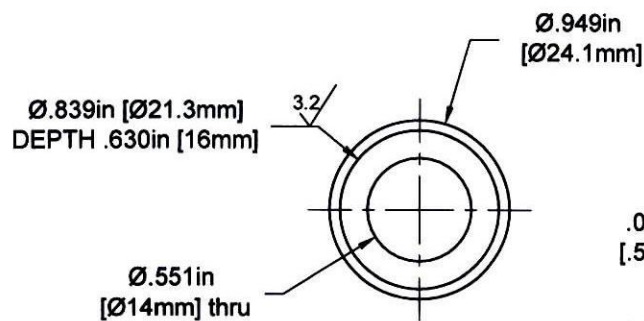
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering ☐ Quality ☐ Other ☐		AGAINST DEPARTMENT/PROCESS				
Date :		Step #:		QTY Effective :		MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				
								Completed By
								Lead hand / Supervisor Approval Verification
								QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		FAULT CATEGORY Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐				
OTHER : ☐								

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED S/N, "MADE IN USA", CHANGED FINISH	4/23/09	RJC	RW
1A	CH'D T/N AND NAME WAS RBEA94-5201-20 FUEL FILTER BYPASS PLUG IS RBE350A94-5201-20 CARTRIDGE, DUMMY, FUEL.	11/7/13	RJC	RW



FUNCTION: USED FOR FUEL FILTER CLOGGING TESTS.

ORIGINAL No. REF.
RBEA94-5201-20 $\equiv$ 350A94-5201-20 AMGC 9040
DO NOT USE, FOR REFERENCE ONLY.

RED BARN MACHINE	
TITLE CARTRIDGE, DUMMY, FUEL	
DWG NO. RBE350A94-5201-20	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm$.005 .XX $\pm$.01 X $\pm$.1	
FRACTIONS $\pm$ 1/32 ANGLES $\pm$.5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT APPROVED: <i>D. M.</i> HEAT TREAT: RED ANODIZE FINISH SPEC: USED ON MODEL EUROCOPTER 350A	
SCALE NTS	DATE 10-18-08
SHEET 1 of 1	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
				1	CARTRIDGE, DUMMY, FUEL	6061 ALUMINUM	Ø1 x 3-1/2
ASSY #							



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PURCHASE ORDER **PO041084**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041084
PO Date: 9/20/18
Due Date: 9/25/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180184	RBE350A94-5201-20	Cartridge, Dummy, Fuel -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	9/25/18	1 pcs	0 pcs	1 pcs	\$30.00/pcs	\$30.00

Line Item Note * Need back by 9/25 *

:)

Grand Total: \$30.00

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9-89



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PURCHASE ORDER PO041084

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/20/18 2:33 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916105

Date: 24-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 1 ea	Part: RBE350A94-5201-20 ✓ Cartridge, Dummy, Fuel Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 23770	Rev: 1A	PO: PO041084 ✓ Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/09/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

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Made in Canada.